



# Die-Struck Soft Enamel Lapel Pins



SIZE	100	250	500	1000	2500	5000	10000	25000	50000	DIE CHARGE
3/4"	\$4.00	\$2.50	\$2.10	\$1.90	\$1.70	\$1.60	\$1.40	\$1.20	\$1.10	FREE
1"	\$4.30	\$2.60	\$2.20	\$2.00	\$1.80	\$1.70	\$1.50	\$1.30	\$1.20	FREE
1-1/4"	\$4.40	\$2.70	\$2.30	\$2.10	\$1.90	\$1.80	\$1.60	\$1.40	\$1.30	FREE
1-1/2"	\$4.50	\$2.80	\$2.40	\$2.20	\$2.00	\$1.90	\$1.70	\$1.50	\$1.40	FREE

Epoxy Dome included free of charge. Price includes Epoxy Dome, military clutch back and poly bag.

As versatile as a camera, the Photo Dome Lapel Pin process transfers photograph to pin with astounding photo realistic quality. Whether your promoting new products or buildings, supporting a cause or recognizing outstanding achievements rest assured that every detail and vibrant color will be transferred to your personalized lapel pin. If it can be photographed it can be made in to a lapel pin!

- **Die Charge:** FREE.
- **Artwork:** Photograph or color art is required. Add \$65.00 if camera ready art is not supplied. The following computer programs are acceptable: Adobe Illustrator, Adobe Photoshop.
- **Production Time:** 3 weeks if samples are not required. Samples will add a minimum of 1 week to the delivery time.
- **Rush Charges:** Please contact customer service for quotation.
- **PMS Color Matching:** Unavailable with this process since this is a photographic process and utilizes a different set of colors that the PMS colors in the printing industry. Photo colors may be close and within acceptable range but will not match PMS colors. Designs with gold, silver or red may not be appropriate for this process.
- **Approximate Shipping Weight:** 15 lbs. per 1000 pieces. This may vary according to size and shape.
- **Caution:** Color borders around the edge of your design are not recommended for this process.



# Die-Struck Cloisonné Pins



SIZE	100	250	500	1000	25000	5000	10000	2500	50000	DIE CHARGE
1/2"	\$3.20	\$2.20	\$2.00	\$1.80	\$1.60	\$1.40	\$1.30	\$1.20	\$1.10	FREE
3/4"	\$3.50	\$2.50	\$2.30	\$2.10	\$2.00	\$1.90	\$1.80	\$1.70	\$1.60	FREE
1"	\$3.60	\$2.60	\$2.40	\$2.20	\$2.10	\$2.00	\$1.90	\$1.80	\$1.70	FREE
1-1/4"	\$4.10	\$3.00	\$2.70	\$2.50	\$2.30	\$2.20	\$2.10	\$2.00	\$1.80	FREE
1-1/2"	\$5.00	\$3.50	\$3.10	\$2.90	\$2.80	\$2.70	\$2.60	\$2.40	\$2.00	FREE
1-3/4"	\$6.00	\$4.00	\$3.60	\$3.50	\$3.40	\$3.30	\$3.20	\$3.00	\$2.70	FREE

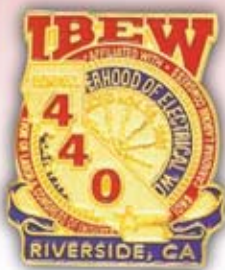
NO EXTRA CHARGE FOR CUSTOM SHAPES! • Price includes spur nail, military clutch back and individual polybag.

**Cloisenné, an ancient art dedicated to decorative detail is an ideal process for creating a lapel pin that shines with brilliance. These die-struck pins go through an intricate process requiring finely ground glass to be mixed into a paste, applied to specific areas of the pin and then fried in a kiln at 1200° F. To provide the finest detail for your order each pin is completed by sanding, polishing and plating the pins in gold or silver.**

- **Die Charge:** FREE.
- **Size Requirements:** For sizes above 1-3/4" please call customer service for quotation.
- **Color:** Up to 4 colors are included in the price. Add \$.15 to the unit cost of each additional color. For antique finishes, please add \$.20 to the unit cost
- **Artwork:** \$65.00 if camera ready art is not supplied. One revision allowed without additional charges.
- **Production Time:** 4 weeks if samples are not required. Samples will add a minimum of 2 weeks to the delivery time.
- **Hanging Bars:** Price separately as an additional pin.
- **For Laser Printing:** Add \$.30 per color to the unit cost.
- **Rush Charges:** Please contact customer service for quotation.
- **Sandblasting:** For sandblasted backgrounds please add \$.25.
- **PMS Color Matching:** Exact color matching is unavailable with this process. However, our factory can produce colors which are within an acceptable range.
- **Approximate Shipping Weight:** 20 lbs. per 1000 pieces. This may vary according to size and shape.



# Die-Struck Soft Enamel Lapel Pins



SIZE	100	250	500	1000	2500	5000	10000	25000	50000	DIE CHARGE
1/2"	\$3.40	\$2.20	\$2.10	\$1.90	\$1.80	\$1.70	\$1.40	\$1.30	\$1.10	FREE
3/4"	\$3.50	\$2.34	\$2.24	\$2.00	\$1.90	\$1.80	\$1.60	\$1.40	\$1.30	FREE
1"	\$3.70	\$2.80	\$2.50	\$2.40	\$2.20	\$2.10	\$1.90	\$1.80	\$1.50	FREE
1-1/4"	\$4.00	\$3.30	\$3.00	\$2.60	\$2.50	\$2.42	\$2.32	\$2.22	\$2.00	FREE
1-1/2"	\$4.30	\$3.90	\$3.48	\$3.12	\$3.06	\$2.94	\$2.74	\$2.62	\$2.54	FREE
1-3/4"	\$4.80	\$4.30	\$3.90	\$3.60	\$3.40	\$3.30	\$3.20	\$3.10	\$3.00	FREE

Epoxy Dome available at no extra charge. • NO EXTRA CHARGE FOR CUSTOM SHAPES!  
Price includes spur nail, military clutch back and individual polybag.

An affordable alternative to cloisonné with an equally high level of excitement and craftsmanship! Ridges formed through a die struck or etched processed are injected with an enamel producing a distinctively detailed lapel pin. To complete this remarkably high quality lapel pin a high gloss pigmentation is applied and kiln fired. This process produces brilliant coloring and lapel pin that will be worn with pride.

- **Die Charge:** FREE.
- **Size Measurement:** For sizes above 1-3/4" please call customer service for quotation.
- **Color:** Up to 4 colors are included in the price. Add \$.15 to the unit cost of each additional color.
- **Artwork:** \$65.00 if camera ready art is not supplied. One revision allowed without additional charges.
- **Production Time:** 4 weeks if samples are not required. Samples will add a minimum of 2 weeks to the delivery time.
- **Rush Charges:** Please contact customer service for quotation.
- **Plating:** Bright gold, silver or bronze plating is included. For antique finishes, please add an additional \$.25 to the unit cost.
- **Sandblasting:** For sandblasted backgrounds please add \$.25.
- **Hanging Bars:** Price separately as an additional pin.
- **PMS Color Matching:** Available with this process at no additional charge.
- **Approximate Shipping Weight:** 20 lbs. per 1000 pieces. This may vary according to size and shape.